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The LE-373 is an electromagnetic coating thickness The LH-373 is a coating thickness tester for The LZ-373 is a dual type coating thickness tester tester for measuring the thickness of coatings such measuring the thickness of insulating coatings capable of measuring the thickness of coatings as paint or plating (except electro nickel coating) on on non-magnetic metal substrates. It is capable of on both magnetic substrates and non-magnetic magnetic substrates. It can transmit data to a printer measuring relatively thin coatings such as alumite metal substrates. It is ideal for workplaces handling or computer, and includes 16 different functions with high accuracy. As with the LE-373, there are a variety of materials and coatings. It includes 16 such as application (calibration curve) memory, added functions to output data to a printer or added functions as well as data output to a printer or measurement data memory, upper and lower limit computer, and carry out simple statistical processing computer, and simple statistical processing including setting for coating thickness management, simple including times measured, average, maximum and times measured, average, maximum and minimum statistical processing, and data output. minimum values, and standard deviation.

values, and standard deviation.

Dual-Type

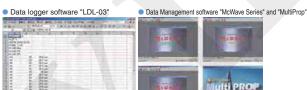
Thickness

-373

Model	LZ-373 / Electromagnetic and Eddy-current				
/ Measuring Method	LE-373 / Electromagnetic	LH-373 / Eddy-current			
Probe Type	LEP-J (Fe)	LHP-J (NFe)			
Applications	Non-magnetic coatings on magnetic metal (iron, steel)	Insulating coatings on non-magnetic metal (non-iron)			
Measurable Range	0 to 2500µm or 99.0 mils	0 to 1200µm or 47.0 mils			
Measuring Accuracy	Under 50µm: ±1µm, 50µm to under 1000µm: ±2%, 1000µm and over: ±3%				
Resolution	Under 100µm: 0.1µm, 100µm and over: 1µm				
Data Memory	Approx. 39,000 points				
Application Memory	100 (LZ-373:50 types each of electromagnetic and eddy-current)				
Display Method	Digital (LCD with backlight, smallest display unit: 0.1µm)				
External Output	PC (USB or RS-232C), printer (RS-232C)				
Power Supply	1.5 V alkaline batteries (size AA) x 4				
Power Consumption	80 mW (with backlight off)				
Battery Life	100 hours (continuous use with backlight off)				
Operating ambient temp.	0 to 40 °C				
Functions	16, various settings				
Dimensions & Weight	Main unit: 75 (W) x 145 (D) x 31 (H) mm, 0.34 kg				
Conformity Standard	Electromagnetic induction:JIS K5600-1-7,JIS H8501,JIS H0401 / ISO 2808,ISO 2064,ISO 1460,ISO 2178,ISO 19840 / BS 3900-C5 / ASTM B 499,ASTM D 7091-5,ASTM E 376 Eddy-current.JIS K5600-1-7,JIS H8680-2,JIS H8501 / ISO 2808,ISO 2360,ISO 2064,ISO 19840 / BS 3900-C5 / ASTM D 7091-5,ASTM E 376				
Accessories	Iron substrate (FE-373), aluminum substrate (NFE-373), calibration foil set, probe adapter, carrying case, 1.5 V batteries (size AA alkaline) x 4, operating manual				
Options	Calibration foils (other than the furnished set), measuring stand LW-990, printer VZ-380 (with printer cable VZC-60), Personal computer cable VZC-53, RS-232C-USB converter, Data logger software "LDL-03", Data management software "McWave Series" and "MultiProp"				

Optional equipment





 $\wedge$ **KETT ELECTRIC LABORATORY** Kett 1-8-1 Minami-Magome Ota-Ku, Tokyo 143-8507 Japan Tel.+81-3-3776-1121 Fax.+81-3-3772-3001 URL http://www.kett.co.jp/ E-mail overseas@kett.co.jp

Safety precautions Requests

 Please read the "Operating Manual" carefully before using in order to use the device correctly and safely Do not place anywhere there is a great deal of water, humidity, steam, dust, or oily smoke. These can cause malfunction.

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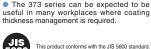
SCIENCE OF SENSING

Electromagnetic Coating Thickness Tester LE-373 Eddy Current Coating Thickness Tester LH-373 **Dual-Type Coating Thickness Tester LZ-373** 



# **KETT ELECTRIC LABORATORY**





The LE-373 is an electromagnetic coating thickness tester for measuring the thickness of non-magnetic coatings such as paint or plating (except electro nickel coating) on magnetic metal substrates. The LH-373 is a coating thickness tester for measuring the thickness of insulating coatings on non-magnetic metal substrates. It is capable of measuring relatively thin coatings such as alumite. The LZ-373 is a dual type coating thickness tester capable of measuring the thickness of coatings on both magnetic metal substrates and non-magnetic metal substrates. The 373 series of coating thickness testers is ideal for workplaces handling a variety of materials and coatings.Each model can transmit data to a printer or computer, and includes 16 different functions such as application (calibration curve) memory, measurement data memory, upper and lower limit setting for coating thickness management, simple statistical processing, and data output. We also provide options such as a printer, measurement stand, external output cable, and data management software.

### A small sized, lightweight compact body.

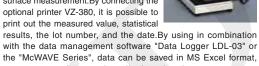
The size is 75 mm in width, 145 mm in length, and 31 mm in thickness, with a weight of 340 g.The size fits in one hand for easy use in the measurement workplace.

## Multiple functionality built in.

We include all of the functions normally required for coating thickness management. It is possible to set 16 functions as required, such as Application, Substrate Calibration, Delete Data, Data Memory, Limits, Statistics (times measured, average, standard deviation, max value, min value), Display Property, Date/ Time, Auto Off Time, Brightness, Lighting Time, Unit, Data Output, Lot Splitting, Measurement Modes, and Maintenance.

#### Plenty of options.

If the optional measurement stand LW-990 is used, it is easy to measure curved surfaces such as pipes that are normally hard to measure. Further, repeatability error and personal error can be kept at a minimum for normal flat surface measurement.By connecting the optional printer VZ-380, it is possible to print out the measured value, statistical



measurement data can be edited, and various management diagrams can be created.

[McWAVE is the registered trademark of CEC Co.Excel is a trademark and registered trademark of the Microsoft Corporation in the USA and other countries.]

Measurement screen for the 373 series and the configuration screen for the 16 functions. [The display portion is an image of the screen and not the actual device.]

$\label{eq:constraint} \begin{array}{c} \mbox{Measurement sorem for the LF-373(Z-373 Cample of the lot data number being displayed} \\ \hline \mbox{Lot-5} & \mbox{N}=0005 \\ \mbox{Fe} & 373 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$	Measurement screen for the LH373122-373 Example display of data and time. 1 2012/08/01 12:34 NFe $37.3 \ \mu$ m CAL SET	Application Selection Real of application (caleration curve) memory Application Fe 25 Esc	•Substrate Cal. (substrate calculation) Cate descrife ted statin milei, site, et docen Air N=7 Mea 27513 AV. 27512 Esc ENT Fe00	Delete Data Delete Data Delete Data N=025 <u>8</u> 45.8 μ m Esc All	Data Memory Swing or non saving of messurement data     Data Memory     Store     Null     Esc All
•Limits (setting upper and lower limit)           Strupper and lower limits for measurement measurement           •Limits         Fe           U.L         0255         On           L.L         0050.3         off           Esc         μm	Statistics (calculation)     Max value, min value, standard deviation, average.     Max 269     Min 247     S.D 4.8     AV. 258	Disp. Property (selection) Selecting date and time or id data number:     Disp. Property     Date/Time     Lot/Data No.     Esc	■Date/Time Seting date and time. ■ Date2012/ 06/01 Time 12:33 Esc	• Auto Off Time Setting time util adolt. Auto Off Time 10 Minutes 20 Minutes Continuous	<ul> <li>Brightness (backlight) Sating backlight trightness.</li> <li>Brightness</li> <li>Dark</li> <li>Medium</li> <li>Lightish</li> </ul>
●Lighting Time Steing backight lighting time ▲ Lighting Time <b>5 Seconds</b> 10 Seconds 20 Seconds	Unit Switzing display units.	Data Output     Set also output     Data Output     Real-time     Null     All Data	Lot Splitting (auto) Set split tos when calculating statistics.     Lot Splitting     Auto Partition     Off     Esc	Measurement Modes     St for field or continued depiped the measured value.     Hold/Continues     Hold     Continues     Esc	eMaintenance taef or maker maintenance Password ≚** Esc

#### Applicable Coatings

Model		122-373			
Applicable Coatings	LE-373		LH-373		
	Paint Lacquer Rubber Lining Chrome Copper Other	Plastic Resin Enamel Zinc Tin Aluminum	Paint Rubber Enamel Resin	Alumite Plastic Lacquer Other	
Substrate			Aluminum, Co	opper, Brass, etc.	

N=0002

SET

Calibration foil set (Polyester film)

Kett

LE-373 :
10µm • 50µm • 100µm • 500µm • 1,000µm • 1,500µm
LH-373 :
10µm • 50µm • 100µm • 500µm • 1,000µm
LZ-373 :
10µm • 50µm • 100µm • 500µm • 1,000µm • 1,500µm

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## •LE-373 / LZ-373

(Electromagnetic measurement method : For measuring the thickness of non-magnetic coatings on magnetic metal substrates)

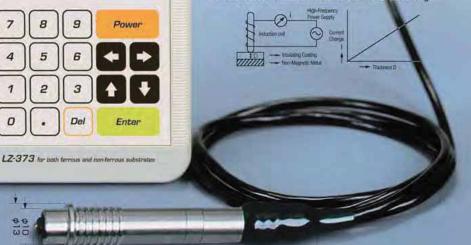
When an alternating current electromagnet is brought near iron (or other magnetic metal) the number of magnetic flux lines passing through the coil charges in proportion to the distance, thereby causing a charge in the voltage at the ends of the coil. This charge in voltage is determined from the current value and this is used to compute the thickness of the coating.



#### .LH-373 / LZ-373

(Eddy Current measurement method: For measuring the thickness of insulating coatings on non-magnetic metal substrates)

An eddy current is produced in the surface of a metal when a coil through which a current of fixed frequency is brought near the metal. This eddy current and the voltage at the ends of the coil change in proportion to the distance between the coil and the metal surface. This change can be determined from the current value and this is used to calculate the thickness of the coating.





\*APPLI NO 1

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